

Work Order ID 112125

January-29-14 3:18:01 PM

112125

RUSH

Page 1

Item ID: D3219-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Plate
 Start Date: 1/29/14 Start Qty: 150.00 *150* Cust Item ID:
 Required Date: 2/12/14 Req'd Qty: 150.00 *150* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-01-29 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3219	Rev A								
100	FLOW WATER JET	0.00							
100						150	0		Ae
Waterjet	Memo	0.00							14.01.30
FLOW CNC Waterjet	1-Cut as per Dwg D3219								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110						150	0		Ae
QC	Memo	0.00							14.01.30
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120						150			
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

14/1/31

can

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Item ID: D3219-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Plate
 Start Date: 1/29/14 Start Qty: 150.00 ***150*** Cust Item ID:
 Required Date: 2/12/14 Req'd Qty: 150.00 ***150*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130	Small Fab	0.00							
Small Fab	Memo 1-Deburr if necessary.								
140	QC5- Inspect part completeness to step on W/O	0.00							
140	QC	0.00							
Quality Control	Memo								
150	Identify as per dwg & Stock Location: WA-003	0.00							
150	Packaging	0.00							
Packaging	Memo *** STOCK IN STEP CELL***								

150 ϕ **14.02.04**

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Item ID: D3219-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Plate

Start Date: 1/29/14

Start Qty: 150.00

150

Cust Item ID:

Required Date: 2/12/14

Req'd Qty: 150.00

150

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 14-02-05

① 14-02-04

Picklist Print

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Parent Item: D3219-1

D3219-1

Parent Item Name: Plate

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP A04.04.19New issueKJ/JLM
ESR B 06.05.25 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased		No		100	sf	191.5330	0.0964	16			

M6061T6S 125

6061-T6 .125 Sheet

Ae 14.01.30

Location

Loc Qty

Loc Code

MAT021

191.533

m127272

39.5

m127454

120.033

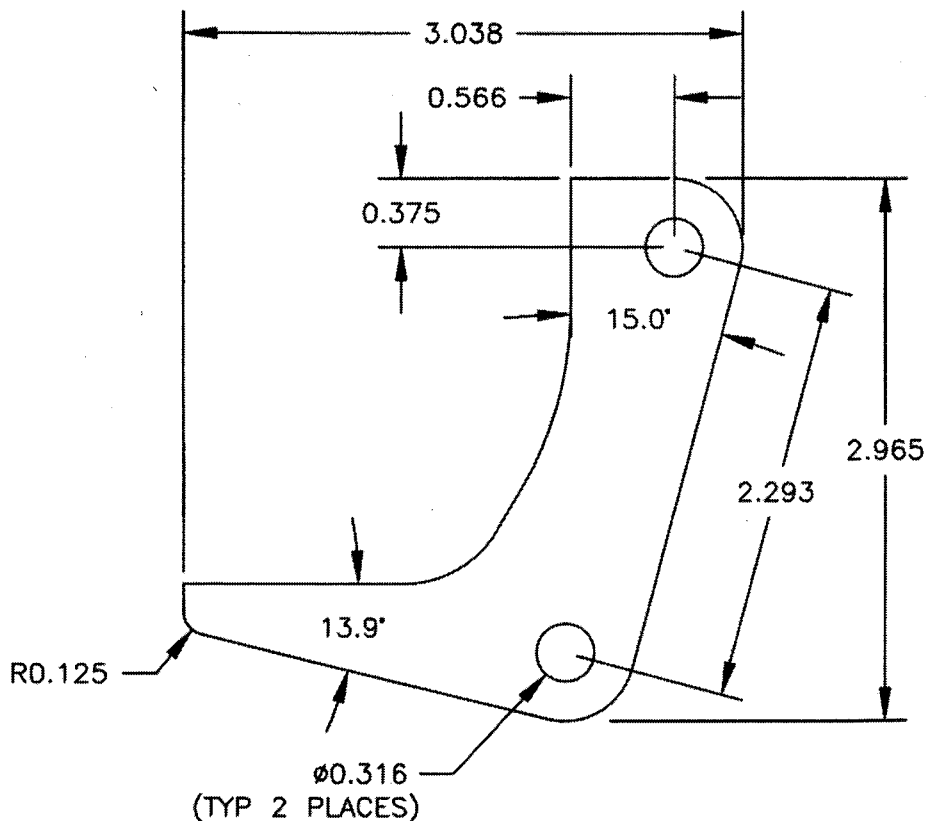
m127501

32

127454 → (16)

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3219	REV. A SHEET 1 OF 1
DATE 03.10.10		TITLE PLATE	SCALE 1:1
A	03.10.10	NEW ISSUE	

RELEASED
04.04.05**D3219-1 PLATE**

- 1) MACHINE PER DWG FILE "D3219-1.SLDPR1"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

11215MCG
1401-28

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